

①  
Work Order ID 94900 - 1

\*94900\*

Monday, December 24, 2012 11:03:40 AM

Ship Jan 7th  
Page 1

Item ID: D412-760-923

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Cargo Area Protector (212)

Start Date: 12/24/2012 Start Qty: 2.00 \*2\*

Cust Item ID:

Required Date: 1/3/2013 Req'd Qty: 2.00 \*2\*

Customer:

Reference:

Approvals: Process Plan: *mm* Date: 12-12-24 Tooling:

Run Start \*NR1\*

QC: Date: SPC (Y/N): Date:

Stop \*NR2\*

| Sequence ID/<br>Work Center ID | Operation<br>Description   | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|--|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| <b>Draw Nbr</b>                | <b>Revision Nbr</b>  |                      |         |        |              |               |               |                  |                |
| IIN-D412-760                   | F  |                      |         |        |              |               |               |                  |                |
| 100                            |  |                      |         |        |              |               |               |                  |                |
| <b>*100*</b>                   | DOCUMENT CONTROL   | 0.00                 |         |        |              |               |               |                  |                |
| DC                             | Memo   | 0.00                 |         |        |              |               |               |                  |                |
| Document Control               | Photocopy bluefile & type labels per PPP D412-760-923/DSI9487 CHG001 |                      |         |        |              |               |               |                  |                |
| 110                            |  |                      |         |        |              |               |               |                  |                |
| <b>*110*</b>                   | Pick Kit   | 0.00                 |         |        |              |               |               |                  |                |
| Packaging                      | Memo   | 0.00                 |         |        |              |               |               |                  |                |
| Packaging                      |  |                      |         |        |              |               |               |                  |                |
| 120                            |  |                      |         |        |              |               |               |                  |                |
| <b>*120*</b>                   | QC4- 100% Inspect kits for completeness                              | 0.00                 |         |        |              |               |               |                  |                |
| QC                             | Memo   | 0.00                 |         |        |              |               |               |                  |                |
| Quality Control                |  |                      |         |        |              |               |               |                  |                |

*st* *DAS 15 9-89* *13-1-10*

*13/01/09*  
*DAS 06 9-89*  
*(12) 82 13/01/04*

*DAS 15 9-89* *13-1-10*

# Work Order ID 94900

Monday, December 24, 2012 11:03:40 AM

**\*94900\***

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Item ID: D412-760-923 Accept **\*N900040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: Cargo Area Protector (212)  
 Start Date: 12/24/2012 Start Qty: 2.00 **\*2\*** Cust Item ID:  
 Required Date: 1/3/2013 Req'd Qty: 2.00 **\*2\*** Customer:  
 Reference:

Approvals: Process Plan: Date: Tooling: Date: Run Start **\*NR1\***  
 QC: Date: SPC (Y/N): Date: Stop **\*NR2\***

| Sequence ID/<br>Work Center ID | Operation<br>Description                                       | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|--|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| 130                            | Packaging  | 0.00                 |         |        |              |               |               |                  |                |
| <b>*130*</b>                   |  |                      |         |        |              |               |               |                  |                |
| Packaging                      | Memo   | 0.00                 |         |        |              |               |               |                  |                |
| Packaging                      | Identify and pack for shipping as per PPP D412-760-923/DS19487 |                      |         |        |              |               |               |                  |                |
|                                | Location: <u>FG 112</u>  |                      |         |        |              |               |               |                  |                |
|                                | PPP Rev: _____   |                      |         |        |              |               |               |                  |                |
| 140                            | QC21- Final Inspection - Work Order Release                    | 0.00                 |         |        |              |               |               |                  |                |
| <b>*140*</b>                   |  |                      |         |        |              |               |               |                  |                |
| QC                             | Memo   | 0.00                 |         |        |              |               |               |                  |                |
| Quality Control                |  |                      |         |        |              |               |               |                  |                |

13/1/10 06 2-89

13/1/14

ME  
13-1-11

# Picklist Print

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Work Order ID: 94900

Parent Item: D412-760-923

Parent Item Name: Cargo Area Protector (212)

Start Date: 12/24/2012

Required Date: 1/3/2013

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP REV:A 12.10.17 AS PER ECN12-652 VERF:JLM

| Component Item ID/<br>Item Name         | Replacement<br>Item ID | Mfg/<br>Purch | Bin<br>Item | Primary<br>Location | Last<br>Location | Route<br>Seq ID | Unit of<br>Measure | Qty on<br>Hand  | Qty per Kit | Total<br>Qty | Qty<br>Issued | Date<br>Issued | Status |
|---|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|-----------------|-------------|--------------|---------------|----------------|--------|
| D3935-1<br>Pylon Wall Protector, LH     |                        | Manufactured  | No          |                     |                  |                 | Each               | 0.0000          |             | 23           | 94901         |                |        |
| D3935-2<br>Pylon Protector              |                        | Manufactured  | No          |                     |                  |                 | Each               | 0.0000          |             | 23           | 94902         |                |        |
| D3575-1<br>Cabin Floor Protector        |                        | Manufactured  | No          |                     |                  |                 | Each               | 4.0000          |             | 23           | 94903         |                |        |
|   |                        |               |             | <u>Location</u>     |                  | <u>Loc Qty</u>  |                    | <u>Loc Code</u> |             |              |               |                |        |
|   |                        |               |             | PKG                 |                  | 4               |                    |                 |             |              |               |                |        |
|   |                        |               |             | 84616               |                  | 4               |                    |                 |             |              |               |                |        |
| D3575-2<br>Cabin Floor Protector        |                        | Manufactured  | No          |                     |                  |                 | Each               | 1.0000          |             | 23           | 94904         |                |        |
|   |                        |               |             | <u>Location</u>     |                  | <u>Loc Qty</u>  |                    | <u>Loc Code</u> |             |              |               |                |        |
|   |                        |               |             | PKG                 |                  | 1               |                    |                 |             |              |               |                |        |
|   |                        |               |             | 72582               |                  | 1               |                    |                 |             |              |               |                |        |
| D3580-1<br>Joggle Bracket               |                        | Manufactured  | No          |                     |                  |                 | Each               | 122.0000        |             | 1218         |               |                |        |
|   |                        |               |             | <u>Location</u>     |                  | <u>Loc Qty</u>  |                    | <u>Loc Code</u> |             |              |               |                |        |
|   |                        |               |             | ST245A              |                  | 122             |                    |                 |             |              |               |                |        |
|   |                        |               |             | 78232               |                  | 3               |                    |                 |             |              |               |                |        |
|   |                        |               |             | 84618               |                  | 44              |                    |                 |             |              |               |                |        |
|   |                        |               |             | 89834               |                  | 75              |                    |                 |             |              |               |                |        |
| D3628-1<br>SPACER                       |                        | Manufactured  | No          |                     |                  |                 | Each               | 0.0000          |             | 183654       | 83587         |                |        |
| D3876-11<br>Protector - Floor           |                        | Manufactured  | No          |                     |                  |                 | Each               | 0.0000          |             | 23           | 94905         |                |        |
| D3876-3<br>Protector - Fwd Wall         |                        | Manufactured  | No          |                     |                  |                 | Each               | 0.0000          |             | 23           | 94906         |                |        |
| D3933-1<br>Aft Wall Protector           |                        | Manufactured  | No          |                     |                  |                 | Each               | 0.0000          |             | 23           | 94907         |                |        |
| D3933-2<br>Aft-Cabin Wall Protector, RH |                        | Manufactured  | No          |                     |                  |                 | Each               | 0.0000          |             | 23           | 94908         |                |        |

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Work Order ID: 94900

Parent Item: D412-760-923

Parent Item Name: Cargo Area Protector (212)

Start Date: 12/24/2012

Required Date: 1/3/2013

Start Qty: 2.00

Required Qty: 2.00

**D3942-1** Manufactured No Each 51.0000

Angle

28 42

SL



Location Loc Qty Loc Code

ST075 51

61450 5

61661 46

42

20 30

SL



**D3942-3**

Clip

Manufactured No

Each 34.0000

Location Loc Qty Loc Code

ST075 34

68530 22

94035 12

22 ✓

8

2 3

SL



**D3952-1**

Placard

Manufactured No

Each 13.0000

Location Loc Qty Loc Code

ST076 13

76875 1

84427 12

1

2 14

24 36

SL



**80-004-2-6**

Insert

Purchased No

Each 1,089.0000

Location Loc Qty Loc Code

ST379 1089

121500 100

123839 989

36

SL



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Shop Packet Print

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Work Order ID: 94900

Parent Item: D412-760-923

Parent Item Name: Cargo Area Protector (212)

Start Date: 12/24/2012

Required Date: 1/3/2013

Start Qty: 2.00

Required Qty: 2.00

NAS1149D0363J

Washer

Purchased

No

Each

2,033.0000

12

36

SL



Location

Loc Qty

Loc Code

FP001

145

123248

145

GA

134

122378

134

ST294

1754

122378

1156

123355

598

36



MS24694-S54

Screw

Purchased

No

Each

140.0000

6

18

M122814

SL

Location

Loc Qty

Loc Code

ST303

140

123900

140

11x

6

36



MS27039-1-04

SCREW

Purchased

No

Each

3,394.0000

SL

Location

Loc Qty

Loc Code

ST305

3394

121476

194

122815

3200

4

12

SL



MS27039-4-10

Screw

Purchased

No

Each

41.0000

Location

Loc Qty

Loc Code

ST307

41

114742

41

12x

18

SL



MS27039-4-14

Screw

Purchased

No

Each

6.0000

6

18

12x M115662

SL

Location

Loc Qty

Loc Code

ST307

6

119510

6

6x

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Work Order ID: 94900

Parent Item: D412-760-923

Parent Item Name: Cargo Area Protector (212)

Start Date: 12/24/2012

Required Date: 1/3/2013

Start Qty: 2.00

Required Qty: 2.00

MS27039-5-08  
SCREW

Purchased

No

Each 6.0000

Sm

Location

Loc Qty

Loc Code

ST308

6

115756

6

MS27039-5-12  
Screw

Purchased

No

Each 24.0000

Sm

Location

Loc Qty

Loc Code

ST308

24

114037

24

12/18 124185  
6x 8 16 24  
24 13/01/02

**REFERENCE ONLY**  
DART AEROSPACE LTD.

SMD

IIN-D412-760  
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| Qty<br>-911 | Qty<br>-913 | Qty<br>-921 | Qty<br>-923 | Qty<br>-925 | Part Number   | Description                 |
|-------------|-------------|-------------|-------------|-------------|---------------|-----------------------------|
| X           |             |             |             |             | D412-760-911  | CARGO FLOOR PROTECTOR KIT   |
|             | X           |             |             |             | D412-760-913  | CARGO FLOOR PROTECTOR KIT   |
|             |             | X           |             |             | D412-760-921  | CARGO AREA PROTECTOR KIT    |
|             |             |             | X           |             | D412-760-923  | CARGO AREA PROTECTOR KIT    |
|             |             |             |             | X           | D412-760-925  | CARGO AREA PROTECTOR KIT    |
| 1           |             | 1           | 1           | 1           | D3575-1       | CABIN FLOOR PROTECTOR       |
| 1           |             | 1           | 1           | 1           | D3575-2       | CABIN FLOOR PROTECTOR       |
|             | 1           |             |             | 1           | D3575-5       | CABIN FLOOR PROTECTOR       |
|             | 1           |             |             | 1           | D3575-6       | CABIN FLOOR PROTECTOR       |
| 6           | 6           | 6           | 6           | 6           | D3580-1       | JOGGLE BRACKET              |
| 14          | 14          | 18          | 18          | 18          | D3628-1       | CUPPED WASHER               |
|             |             | 1           | 1           | 1           | D3876-3       | FORWARD WALL PROTECTOR      |
| 1           | 1           | 1           | 1           | 1           | D3876-1.1     | FLOOR PROTECTOR             |
|             |             | 1           | 1           | 1           | D3933-1       | LH AFT CABIN WALL PROTECTOR |
|             |             | 1           | 1           | 1           | D3933-2       | RH AFT CABIN WALL PROTECTOR |
|             |             |             | 1           | 1           | D3935-1       | LH PYLON PROTECTOR          |
|             |             |             | 1           | 1           | D3935-2       | RH PYLON PROTECTOR          |
|             |             | 1           |             |             | D3935-3       | LH PYLON PROTECTOR          |
|             |             | 1           |             |             | D3935-4       | RH PYLON PROTECTOR          |
|             |             | 14          | 14          | 14          | D3942-1       | ANGLE                       |
|             |             | 10          | 10          | 10          | D3942-3       | CLIP                        |
| 1           | 1           | 1           | 1           | 1           | D3952-1       | PLAGARD                     |
| 8           | 8           | 12          | 12          | 12          | 80-004-2-6    | INSERT                      |
| 12          | 12          | 12          | 12          | 12          | NAS1149D0363J | WASHER (AN960JD10)          |
| 6           | 6           | 6           | 6           | 6           | MS24694S54    | SCREW                       |
| 8           | 8           | 12          | 12          | 12          | MS27039-1-04  | SCREW                       |
|             |             | 4           | 4           | 4           | MS27039-4-10  | SCREW                       |
|             |             | 6           | 6           | 6           | MS27039-4-14  | SCREW                       |
|             |             | 6           | 6           | 6           | MS27039-5-08  | SCREW                       |
|             |             | 8           | 8           | 8           | MS27039-5-12  | SCREW                       |

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Revision: F  
Date: 12.08.30